### DOW CORNING

# Product Information Industrial Lubricants

## Molykote® Gearbox and Chain Oils

### **FEATURES**

- Lower overall maintenance costs
- Wider temperature range
- Longer oil-drain intervals
- Reduced lubricant consumption
- Extended equipment lifetime
- Reduced energy consumption
- Long life reduces lubricant usage, maintenance cost

### **COMPOSITION**

 Hydroprocessed mineral oil (MO), polyalphaolefin (PAO) and polyalphaolefin/mineral oil (PAO/MO) based lubricants.

### **VERTRIEB:**

#### SAS INDUSTRIEHANDEL

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### DESCRIPTION

Molykote® gearbox and chain oils help prevent wear and process interruptions in power transmission systems and components. Compared to conventional oils, they also offer greater resistance to oxidation and stable performance at high temperatures and under high loads. Molykote gearbox oils maximize fill intervals and maintain viscosity characteristics at wide temperature ranges.

### **HOW TO USE**

Follow equipment manufacturer's recommendations for maintenance procedures and oil specifications.

To ensure the longest possible life span for lubricating fluids, sample analysis is recommended. When utilized on a regular basis, sample analysis can track normal aging and depletion of antioxidants in lubricating fluids. Moreover, sample analysis can identify abnormal contamination that may be limiting lubricant life. Contact Dow Corning customer service for additional information

### LISTINGS AND SPECIFICATIONS

Molykote lubricating fluids are kosher approved and conform to USDA listing requirements under H-1 or H-2 designations (see Typical Properties table). An H-1 designation indicates the lubricated part can have incidental food contact not to exceed 10 ppm. An H-2 designation indicates the lubricated part cannot have contact with food.

### HANDLING PRECAUTIONS

Product safety information required for safe use is not included. Before handling, read product and safety data sheets and container labels for safe use, physical and health hazard information. The material safety data sheet is available on the Dow Corning website at www.dowcorning.com. You can also obtain a copy from your local Dow Corning sales representative or Distributor or by calling your local Dow Corning Global Connection.

### USABLE LIFE AND STORAGE

Molykote gearbox and chain oils have a shelf life of 60 months from date of manufacture. Refer to product packaging for use-by date.

#### **PACKAGING**

*Molykote* gearbox and chain lubricants are available in 18.9- and 208.2-L (5- and 55-gal) containers.

### LIMITATIONS

These products are neither tested nor represented as suitable for medical or pharmaceutical uses.

### SHIPPING LIMITATIONS

None.

### TYPICAL PROPERTIES

Specification Writers: Please contact your local Dow Corning sales office or your Global Dow Corning Connection before writing specifications on this product.

	USDA	Viscosity @ 40°C, sSt	Viscosity @ 100°C, sSt	Viscosity @ 100°F, sSt	Viscosity @ 210°F, cSt	Viscosity Index	Flash Point, °F	Fire Point, °F	Pour Point, °C	$AGMA^2\#$	Density @ 20°C, g/mL	Density @ 20°C, lb/gal	SAE#	Base Oil	Additive Package
Molykote® brand Product	Š	Vis cSt	Vis cSt	Vis cSt	SS SS	V.	Fla	Fir	Ро	Ψ	De g/r	De lb/	$S_A$	Ba	Aç
Gearbox Oils <sup>1</sup>															
L-0115 Gear Oil -	H-2 <sup>3</sup>	149.4	14.8	169.3	15.2	100	500	530	-18	4	0.86	7.16	80-90	MO	R&O/AW
ISO 150	TT 14	1.50	15.4	170.1	150	100	500	520	10		0.06	7.16	00.00	140/PP	D.O.O./A.W/
L-0115FG Gear Oil -	H-14	150	15.4	170.1	15.9	100	500	530	-18	4	0.86	7.16	80-90	MO/PB	R&O/AW
ISO 150	11.0	222	20.4	265.6	2.1	101	510	550	1.0	_	0.06	7.16	0.0	140 /DD	D.O.O./A.W/
L-0122 Gear Oil -	H-2	223	20.4	265.6	21	101	510	550	-18	5	0.86	7.16	90	MO/PB	R&O/AW
ISO 220	TT 1	210.1	20	240.7	20.7	101	400	510	21	_	0.06	7.16	00	MO/DD	D O O / A W
L-0122FG Gear Oil -	H-1	219.1	20	249.7	20.7	101	490	510	-21	5	0.86	7.16	90	MO/PB	R&O/AW
ISO 220	11.0	212	2.1	349.5	21.6	124	460	C1.C	1.0		0.07	7.24	00 140	MO/PB	D 0 O / A W
L-0132 Gear Oil -	H-2	312	31	349.5	31.6	134	460	515	-18	6	0.87	7.24	90-140	MO/PB	R&O/AW
ISO 320 L-0146 Gear Oil -	11.0	456.6	22.0	507.5	22.0	107	575	(20	1.0	7	0.07	7.24	1.40	MO/PB	D 0 O / A W
L-0146 Gear Oil - ISO 460	H-2	430.0	32.8	507.5	33.8	107	575	620	-18	7	0.87	7.24	140	MO/PB	R&O/AW
	H-1	441.1	33.1	507.5	242	107	575	620	-18	7	0.88	7.22	1.40	MO/PB	R&O/AW
L-0146FG Gear Oil - ISO 460	п-1	441.1	33.1	307.3	34.2	107	575	020	-18	/	0.88	7.32	140	MO/PB	K&O/AW
L-1115 Synthetic Blend	H-2	145	15.6	162	16	100	515	530	-18	4	0.87	7.24	80-90	MO/PB	R&O/AW
Gear Oil - ISO 150	П-2	143	13.0	102	10	100	313	330	-18	4	0.87	1.24	80-90	MO/PB	K&O/AW
L-1115FG Synthetic Blend	H-1	134.7	17.4	151.3	17.8	122	435	470	-39	4	0.85	7.07	80-90	PAO/MO	R&O/AW
Gear Oil - ISO 150	п-1	134.7	1 / .4	131.3	17.8	122	433	4/0	-39	4	0.83	7.07	80-90	PAO/MO	K&O/AW
L-1122 Synthetic Blend	H-2	211.6	19.5	251.8	20.2	120	500	510	-21	5	0.87	7.24	90	PAO/MO	R&O/AW
Gear Oil - ISO 220	П-2	211.0	19.3	231.8	20.2	120	300	310	-21	5	0.87	1.24	90	PAO/MO	K&O/AW
L-1122FG Synthetic Blend	H-1	197.8	24	220.8	24.7	142	440	490	-33	5	0.85	7.07	90	PAO/MO	R&O/AW
Gear Oil - ISO 220	п-1	197.8	24	220.8	24.7	142	440	490	-33	3	0.83	7.07	90	PAO/MO	K&O/AW
L-1132 Synthetic Gear Oil -	H-2	342.5	30.8	388.6	31.8	126	540	590	-39		0.85	7.07	90-140	PAO/PB	R&O/AW
ISO 320	H-2	342.3	30.8	388.0	31.8	126	540	390	-39	6	0.85	7.07	90-140	PAO/PB	K&O/AW
L-1146 Synthetic Gear Oil -	H-2	455.2	45.1	512.4	46.5	154	545	595	-36	7	0.852	7.09	140	PAO/PB	R&O/AW
ISO 460	П-2	433.2	43.1	312.4	40.3	134	343	393	-30	/	0.832	7.09	140	PAO/PB	K&O/AW
L-1146FG Synthetic Gear Oil -	H-1	380.2	39.2	428.3	40.4	147	545	595	-36	7	0.852	7.09	140	PAO	R&O/AW
ISO 460	п-1	380.2	39.2	428.3	40.4	14/	343	393	-30	/	0.832	7.09	140	PAU	K&O/AW
L-0168 <sup>1</sup> Gear Oil	H-2	659	42	764	43	105	485	555	-21	8	0.88	7.32	140	MO/PB	R&O/AW
L-0168 Gear Oil L-1168 <sup>1</sup> Synthetic Gear Oil	п-2 H-2	674	42	772.1	51.2	103	505	580	-21 -27	8	0.85	7.07	140	PAO/PB	R&O/AW R&O/AW
L-1108 Synthetic Gear On	П-2	0/4	40	//2.1	31.2	128	303	380	-21	0	0.83	7.07	140	PAO/PB	K&O/AW
Chain Oils <sup>1</sup>															
L-0460FG Blend Chain Oil -	TT 1	66	0.2	72.0	0 /	100	165	400	10		0.050	7 1 4	20	MO	R&O/AW
	H-1	66	8.3	73.9	8.6	100	465	480	-12	-	0.858	7.14	30	MO	
(ISO 68)	** *	65.0	0.0	<b>70</b> 0	10	101	500				0.02		20	D.A.C.	T/PPD
L-1468FG Synthetic	H-1	65.8	9.8	72.8	10	131	520	565	-54	-	0.83	6.91	30	PAO	R&O/AW
Freezer Chain Oil (ISO 68)	** -	20-	a :	25-	2 -		450							BOE	T/PPD
L-1428 High Temperature	H-2	285	24	327	26	110	470	572	-15	-	0.94	7.82		POE/PB	R&O/AW

Typical values; not for use in preparing specifications.

### LIMITED WARRANTY **INFORMATION - PLEASE** READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that Dow Corning's products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

Dow Corning's sole warranty is that the product will meet the Dow Corning sales specifications in effect at the time of shipment.

Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

DOW CORNING SPECIFICALLY DISCLAIMS ANY OTHER **EXPRESS OR IMPLIED** WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY.

DOW CORNING DISCLAIMS LIABILITY FOR ANY **INCIDENTAL OR** CONSEQUENTIAL DAMAGES.

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<sup>&</sup>lt;sup>2</sup>AGMA is an acronym for American Gear Manufacturers Association

<sup>&</sup>lt;sup>3</sup>The H-2 designation indicates the lubricated part cannot have contact with food. <sup>4</sup>The H-1 designation indicates the lubricated part can have incidental food contact not to exceed 10 ppm